



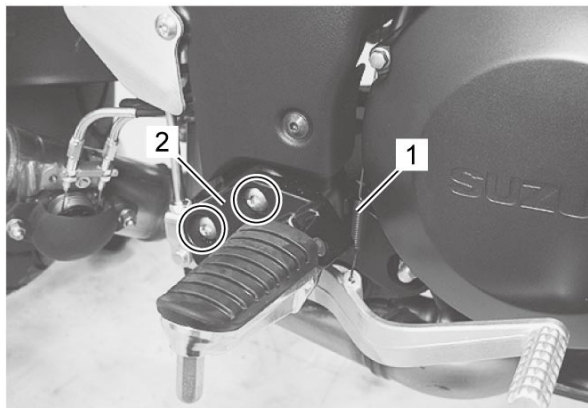
5C



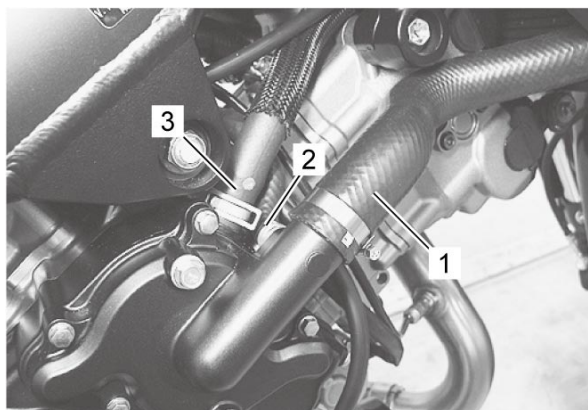
Clutch Removal

Reference: Clutch Components

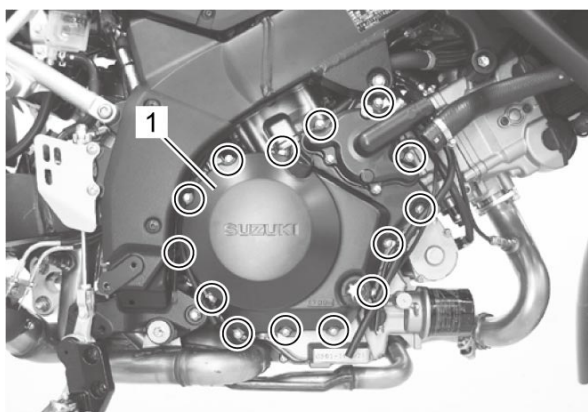
- 1) Drain engine oil. 
- 2) Drain engine coolant. 
- 3) Remove the rear brake light switch spring (1) and front footrest bracket (RH) (2).



- 4) Disconnect the radiator outlet hose (1), water bypass hose (2) and PCV hose (3).

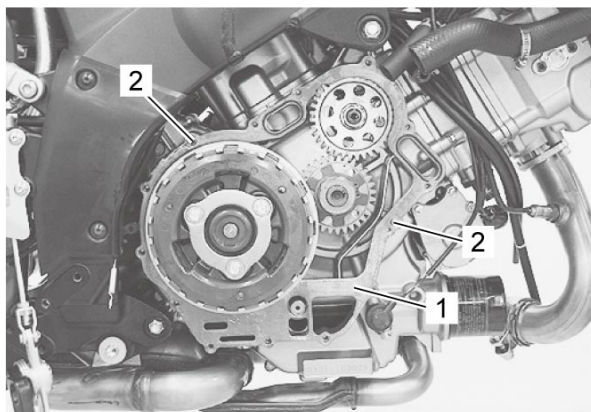


- 5) Remove the clutch cover (1).





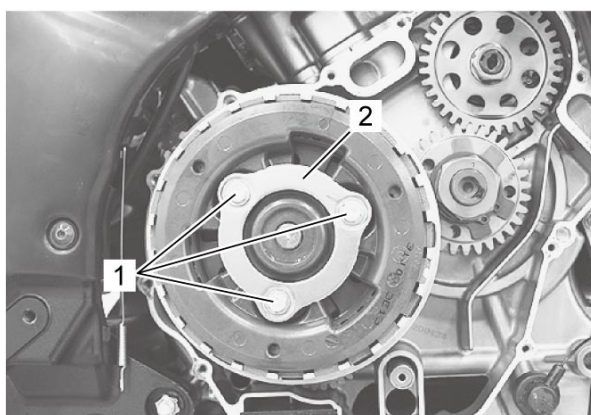
- 6) Remove the gasket (1) and dowel pins (2).



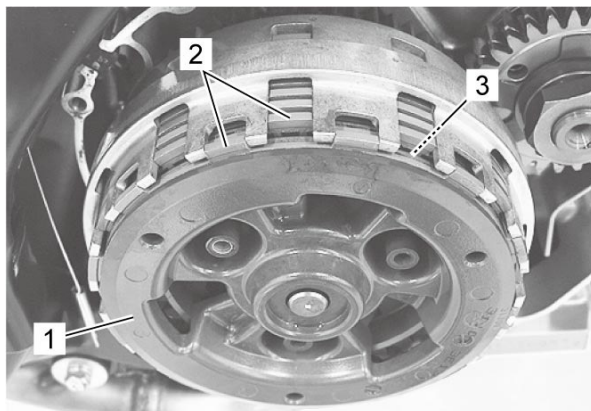
- 7) Remove the clutch spring set bolts (1), stopper plate (2) and clutch springs.

NOTE:

Loosen the clutch spring set bolts little by little and diagonally.

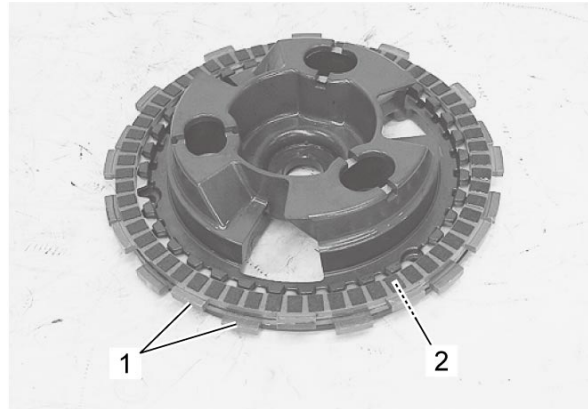


- 8) Remove the clutch pressure plate (1) with the clutch drive plates (No. 2) (2) and clutch driven plate (No. 2) (3).

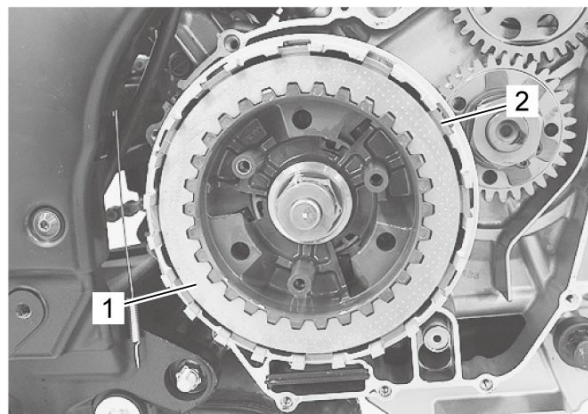




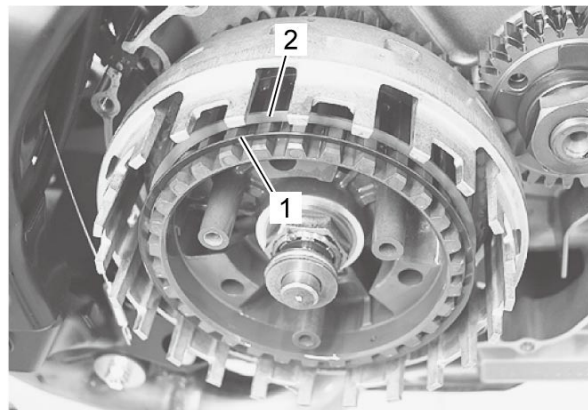
9) Remove the clutch drive plates (No. 2) (1) and clutch driven plate (No. 2) (2).



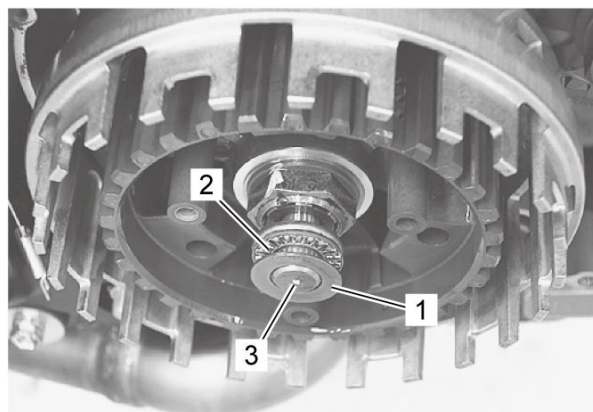
10) Remove the clutch driven plates (1) and drive plates (2).



11) Remove the spring washer (1) and spring washer seat (2).



12) Remove the thrust washer (1), release bearing (2) and clutch push piece (3).



13) Remove the clutch push rod (right) (1).

NOTE:

If it is difficult to pull out the push rod (right) (1), use a magnetic hand or a wire.



14) Unlock the clutch sleeve hub nut.

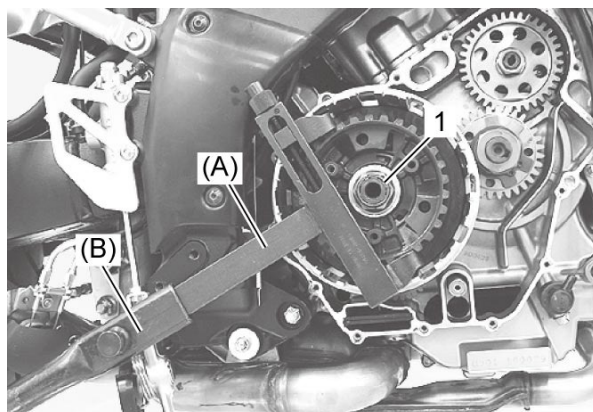


15) Hold the clutch sleeve hub with the special tools and remove the clutch sleeve hub nut (1).

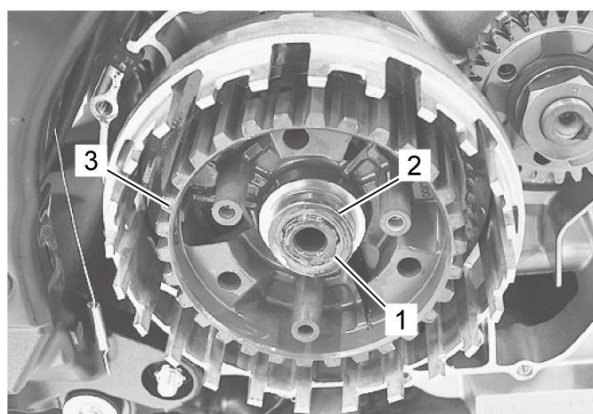
Special Tool

(A): 09920-53740

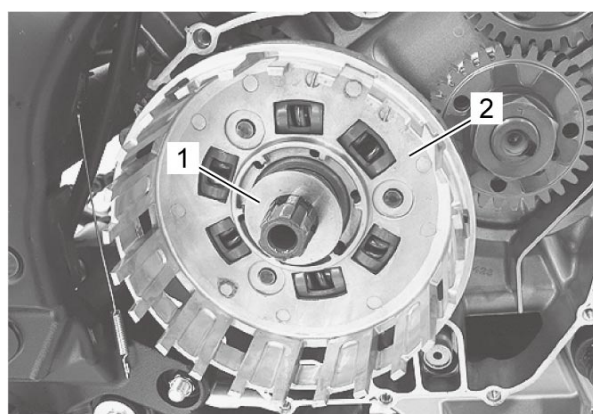
(B): 09920-31020



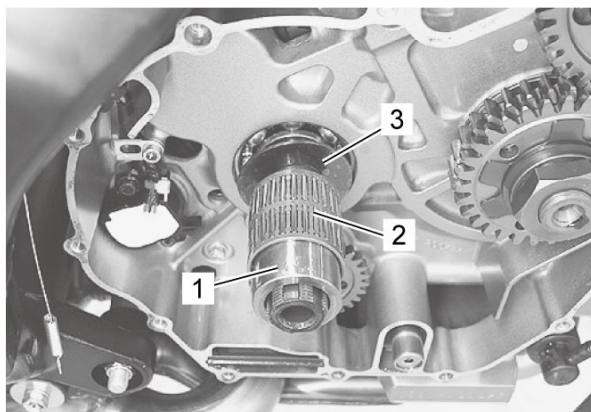
16) Remove the conical spring washer (1), washer (2) and clutch sleeve hub (3).



17) Remove the thrust washer (1) and primary driven gear assembly (2).



18) Remove the spacer (1), bearing (2) and thrust washer (3).



19) Remove the snap ring (1), oil pump drive gear (2) and pin (3).

Special Tool

09900-06107

